

Four Column Press



The RHTC 50-ton Four Column Profi Press has four 60 mm chrome-plated columns ensuring that the top plate always remains parallel and comes with a 2-speed hydraulic unit that also implements an automatic high-speed disconnection. This press can be operated in manual, semi-auto, and automatic modes and is controlled with a low-voltage foot pedal. A pressure switch and manometer that reads in tons are also standard with the machine. All RHTC Profi Presses operate at 320 bar or less guaranteeing a longer lasting and more durable press.

The machine has a useful table size of 750 x 620 mm and a distance between columns of 750 x 410 mm. Both the top and bottom plate have industry-standard T-Grooves suitable for attaching die systems and various tools, dies, jigs, fixtures, and other production apparatus. The main piston has an adjustable stroke controlled with end-switches which extends to a maximum of 450 mm and starts its pressing process with a maximum approach speed of 32 mm/s slowing down into a working speed of 6.3 mm/s. Once the cycle is complete the cylinder returns to the home position at a rate of 42 mm/s.

The work opening has a vertical daylight height of 600 mm, which is then complemented by a bottom working table height of 750 mm.

PPMV-50

Technical Specifications

Force (Tons)	50
Motor (kw)	4
Working Speed (mm/sec)	6.3
Approach Speed (mm/sec)	32
Return Speed (mm/sec)	42
Piston Stroke (mm)	450
Guides Diameter (mm)	60
Useful Table Size (mm)	750 x 620
Between Columns (mm)	750 x 410
Vertical Daylight (mm)	600
Working Height (mm)	750
Total Length (mm)	1020
Total Frontal Width (mm)	1470
Total Height (mm)	2650
Weight (kg)	3200

Features

- Right and robust frame
- Upper and lower table
- T-grooves
- Four chrome cylinder columns
- Piston stroke easy adjustment
- Manual/Semi-auto/Auto modes
- Two cylinder speeds
- Pressure switch and manometer
- Foot pedal control
- Built in Europe
- CE Certified



Optional Accessories

- Proportional flow valve
- Siemens PLC SIMATIC S7
- Front table for lowering
- Robotics adaption
- Hydraulic accesories adapater
- High speed approach
- Hydraulic cushion
- Hydraulic ejector
- Hydraulic cooling system
- Added safety features